



Produced by
FoodSafety
magazine™

Traceability Next Steps: Supply Chain Implementation

Rosemont, IL
May 13, 2025

Agenda

8:30 – 8:35 – Stacy Atchison, Publisher, Food Safety Magazine, and Safety Chain, the sponsor, to welcome everyone and introduce Tim and Kathleen.

8:35 – 8:45 – Welcome - Focus on implementation.

8:45 – 9:30 – Traceability Process Exercise

9:30 – 10:30 – Panelist Q&A

10:30 – 11:15 – Traceability Plan

11:15 – 11:30 – Final questions/comments



MAY 12-15 | 2025 | ROSEMONT, IL | Donald E. Stephens Convention Center

Traceability Process Exercise

- Amy Behm – GS1
- Ryan Richard – GS1



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The Global Language of Business

Putting FSMA 204 Into Practice with GS1 Standards

Ryan Richard & Amy Behm, GS1 US
May 13, 2025



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*If applicable

Agenda

- GS1 Standards Overview
- Moving through the Supply Chain – “The Tomato Experience”

GS1 Standards Overview



More than
10 billion GS1® barcodes
are scanned every day



GS1 US® serves more than
300,000 businesses
in the United States



Over **2 million** companies
around the world use GS1
Standards



GS1 US serves over
25 industries, including retail
grocery, foodservice, healthcare,
and apparel/general merchandise



The GS1 Global Data Synchronization
Network™ (GDSN®) contains more
than **44 million** products registered by
brand owners



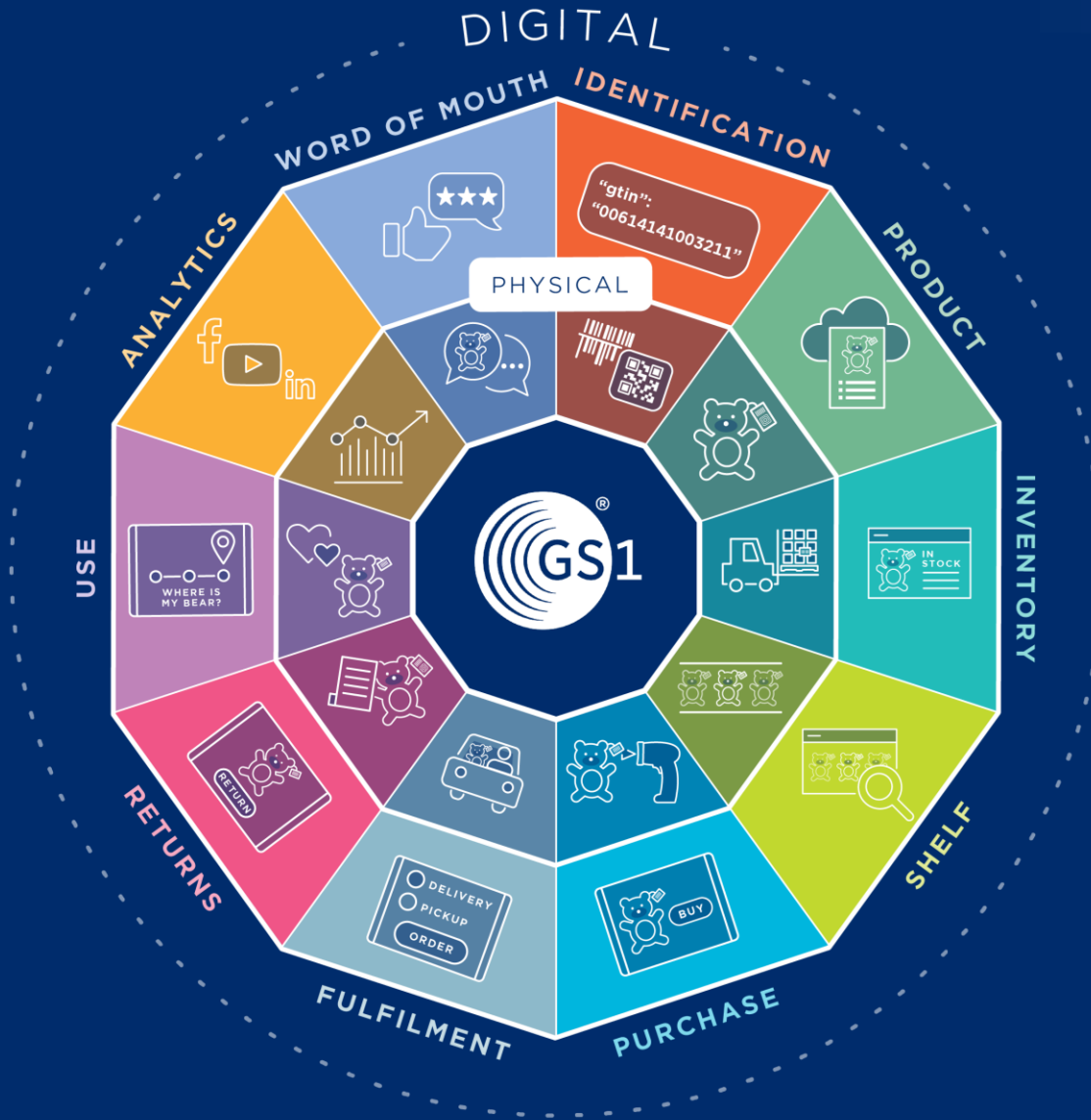
Over **58 million** products are
assigned Global Trade Item
Numbers (GTINs) in the GS1 US
Data Hub | [View/Use tool](#)



GS1 is made up of
116+ member organizations
serving businesses around the world

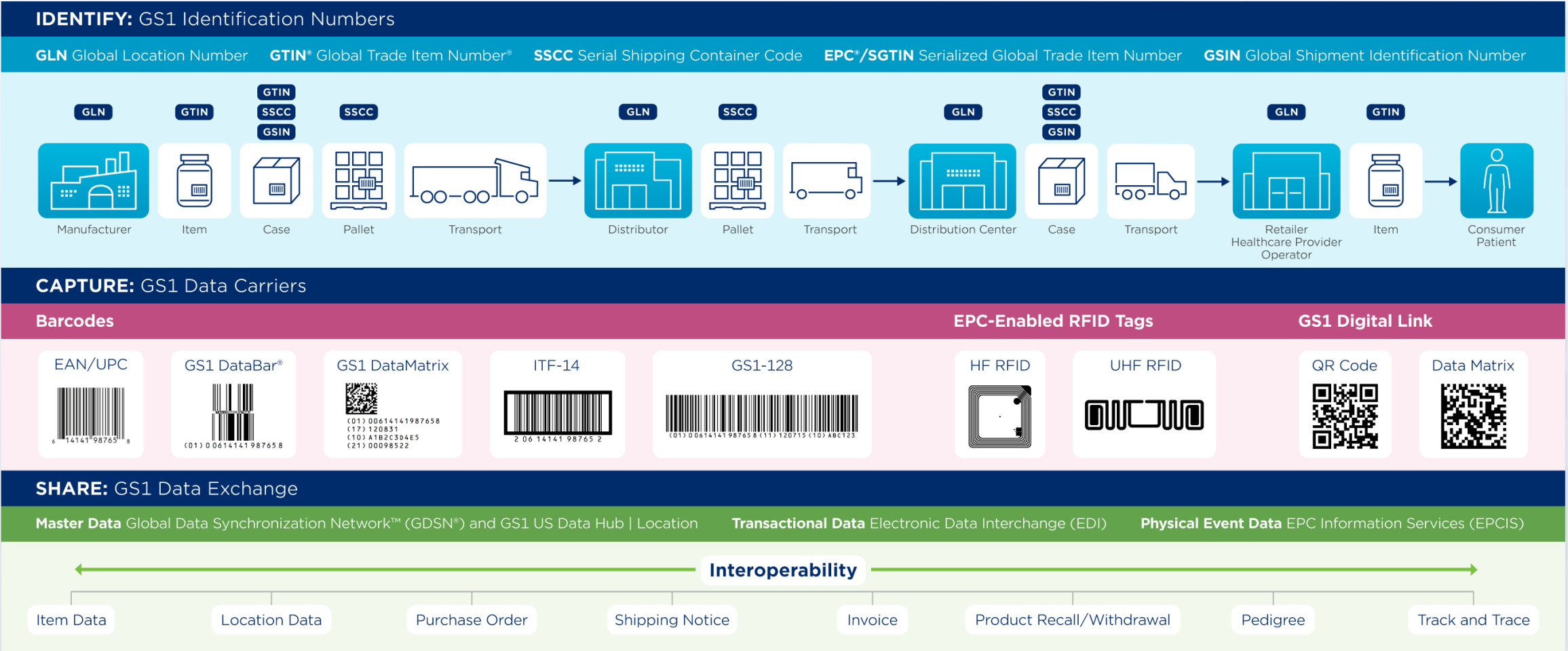


More than **600M products** are in the
Global Registry Platform (GRP), and
over **150k products** are created and
listed each week in the U.S.



The identification of everything makes anything possible.

GS1 Standards in the Supply Chain



Overview of Standards

Identify

- **GTINs** are created for each product and case
- **SSCCs** are created for each logistics unit
- **Product data** is defined, created, and managed
- **GLNs** are created as a unique identifier for each facility

Capture

- **GTINs** and **production data (Batch/Lot/Serial Numbers, Data, etc.)** are printed on cases (barcode and human readable).
- **Logistics unit tags** are created and printed using the SSCC
- **Critical Tracking Event** data is captured

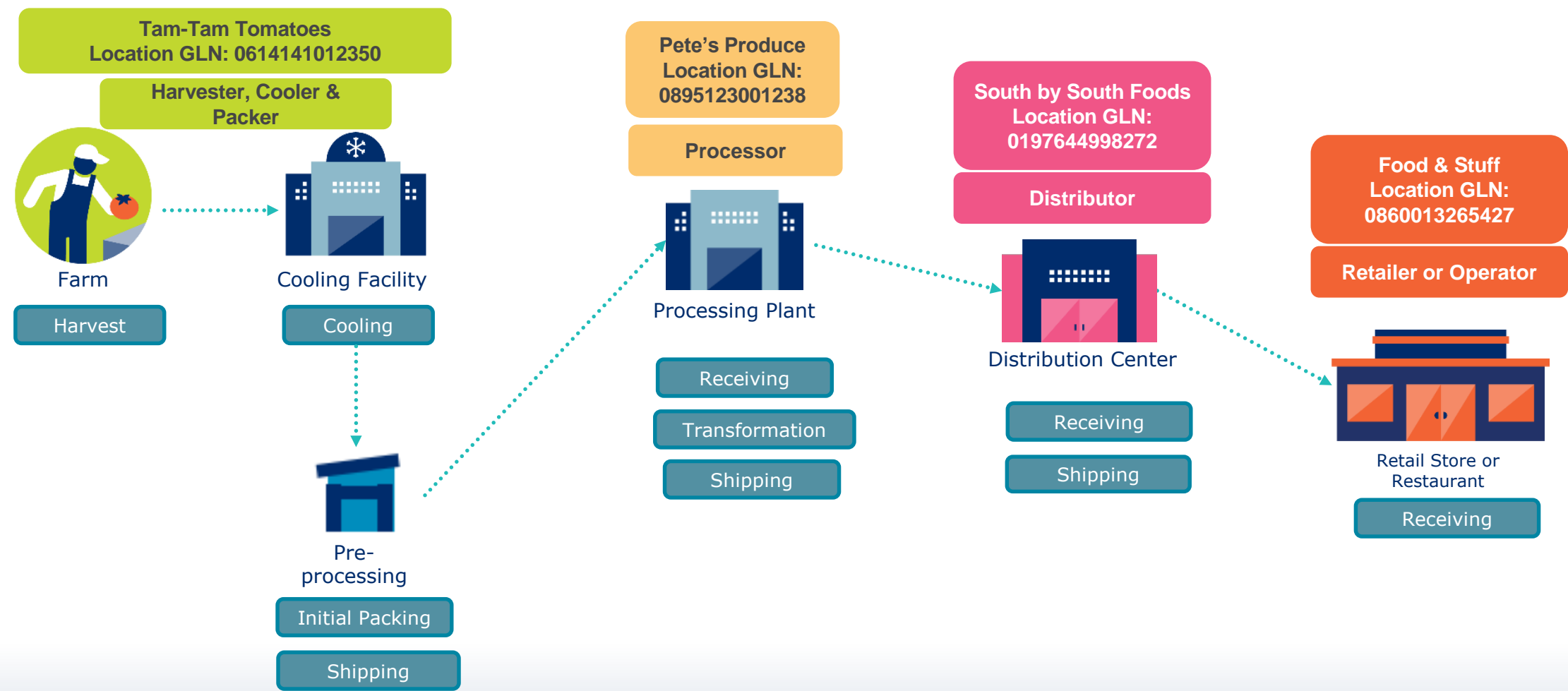
Share

- **Product data** is entered and shared through GDSN®
- **ASNs containing SSCCs, GTINs** and their corresponding **Batch/Lot/Serial Numbers**, and **GLNs** are sent to customers



Moving through the Supply Chain – “The Tomato Experience”

The Tomato Supply Chain



Critical Tracking Event #1: Harvest

- **GTINs** are created for each product and case
- **Product data** is defined, created, and managed
- **GLNs** are assigned, managed, and stored
- **Critical Tracking Event** data is captured



Harvest



You are a **Harvester** at **Tam-Tam Tomatoes**.
Your objectives are:

1. Fulfill Harvest Order **HRF101**
2. Transfer tomatoes and Harvest KDEs to the Tam-Tam cooling facility

Here's some information about your company:

Company Name: Tam-Tam Tomatoes

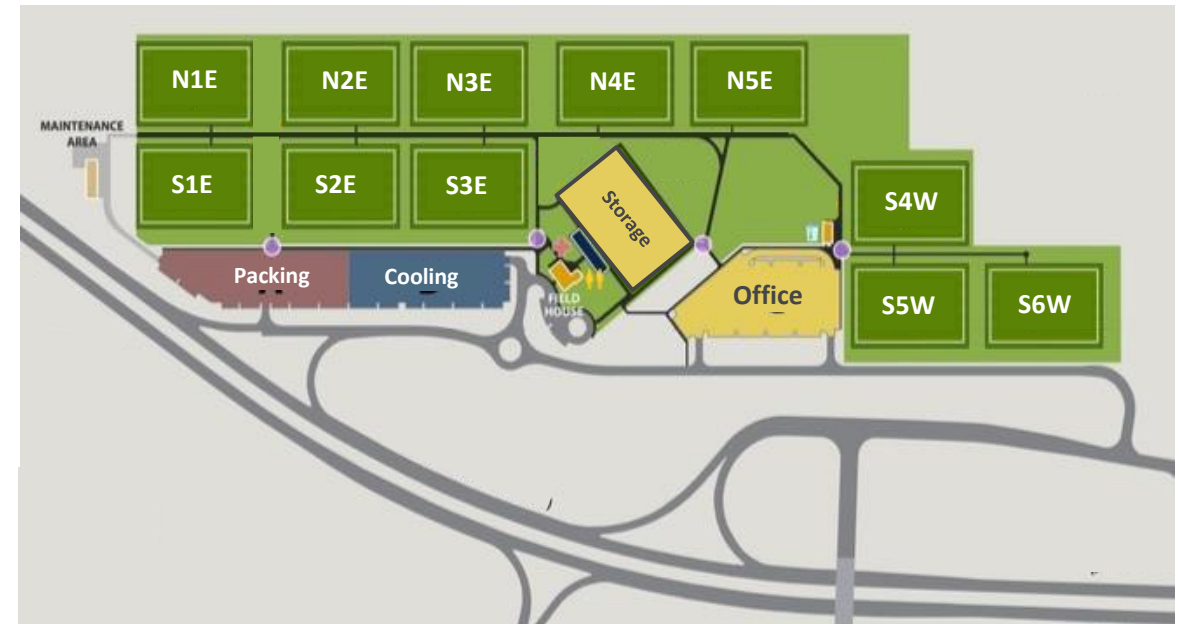
GS1 Company Prefix: 0614141

Company Address: 8701 Shady Vine Drive,
Ewing, NJ 08628

Company GLN: 0614141012350


Tam-Tam Tomatoes uses their company GLN as their unique physical location GLN; and operates on a single ranch as depicted in the facility map below.

Facility Map:





Harvest Order-HRF101

 Tam-Tam Tomatoes		Order Date		
		5/13/25		
Ship Via		Field Name		
Internal Transfer - Cooling		N4E		
QTY Ordered	Item	Description	QTY Harvested	Unit of Measure
96	TOM	Bulk Tomatoes	96	EA

F1

HARVEST

Company Name: Tam-Tam Tomatoes

PRODUCT INFORMATION

Harvest Date: 05/13/25

Commodity Harvested: Bulk Tomatoes

Quantity: 96

Unit of Measure: Each

TRACEABILITY INFORMATION

Field Name: N4E

Harvesting Location GLN: 0614141012350

Cooling Location GLN: 0614141012350

Reference Document Type: Harvest Order

Reference Document Number: HRF101

Critical Tracking Event #2: Cooling



- Validated customer **GLNs** are collected and stored for shipping processes
- Barcodes** are used to track product as it moves from the field, to the cooler, to storage, to shipping
- GTINs** and **SSCCs** are validated and used to track contents of shipments
- Harvesting** data is stored in **Enterprise Resource Planning (ERP)** system
- Inventory and delivery information is stored in **ERP** system
- Critical Tracking Event** data is captured



Cooling



You are now a **Cooling Specialist** at **Tam-Tam Tomatoes**.

Your objectives are:

1. Complete Cooling Order **CL202**
2. Transfer tomatoes, Harvest and Cooling KDEs to the Tam-Tam packing building

Here's some information about your company:

Company Name: Tam-Tam Tomatoes

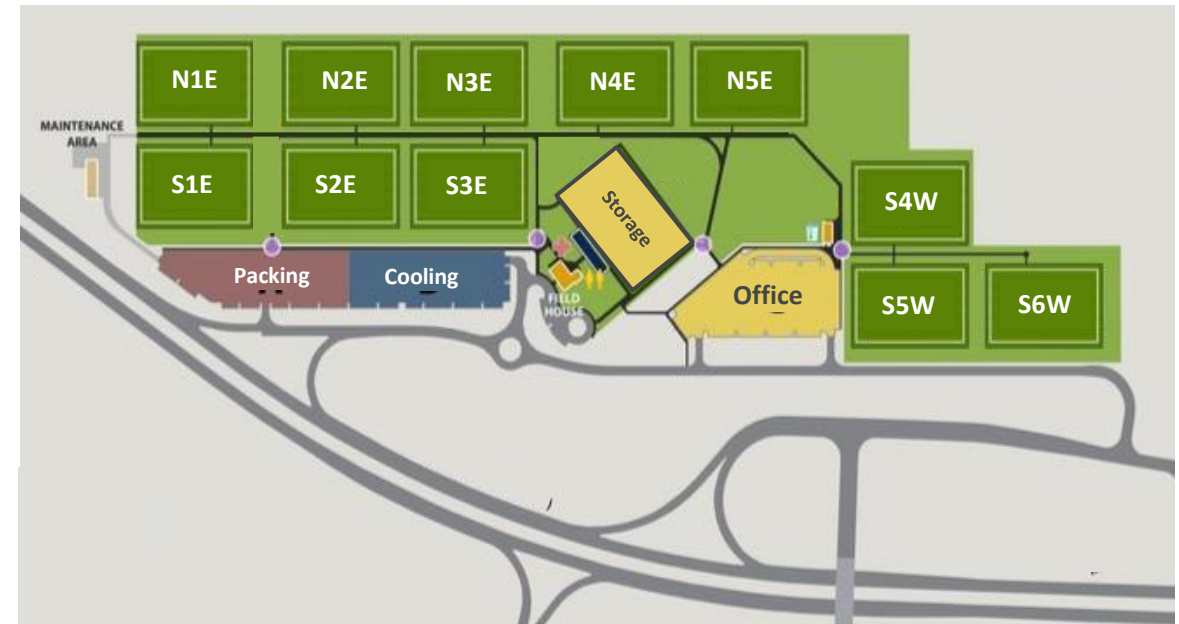
GS1 Company Prefix: 0614141

Company Address: 8701 Shady Vine Drive,
Ewing, NJ 08628

Company GLN: 0614141012350


Tam-Tam Tomatoes uses their company GLN as their unique physical location GLN; and operates on a single ranch as depicted in the facility map below.

Facility Map:





Cooling Order-CL202

 Tam-Tam Tomatoes		Order Date		
		5/13/25		
Ship Via		Field Name	Cooling Location	
Internal Transfer – Initial Packing		N4E	BLDG Cooling	
QTY Ordered	Item	Description	QTY Cooled	Unit of Measure
96	TOM	Bulk Tomatoes	96	EA

F2

COOLING

Company Name: Tam-Tam Tomatoes

PRODUCT INFORMATION

Harvest Date: 05/13/25

Commodity Harvested: Bulk Tomatoes

Quantity: 96

Unit of Measure: Each

TRACEABILITY INFORMATION

Field Name: N4E

Cooling Location GLN: 0614141012350

Initial Packing Location GLN: 0614141012350

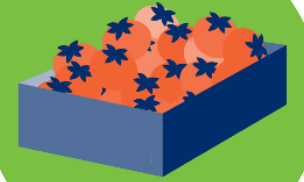
Reference Document Type: Cooling Order

Reference Document Number: CL202

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F2

Critical Tracking Event #3: Initial Packing with Shipping



Location Identification
GLN Global Location Number
0123456700000

Pallet Level Identification
SSCC Serial Shipping Container Code

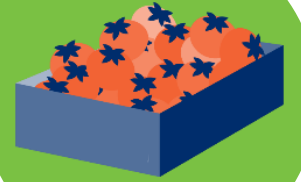
(00) 00614141 000012345 2



- Validated supplier/customer **GLNs** are collected and stored
- GTINs** and **Batch/Lot Numbers** are used to create and track shipments
- GS1-128 Labels** are created for cases and **SSCCs** are created for new logistics units
- Inventory** and **delivery information** is stored in **Warehouse Management System (WMS)**
- Master product data** is synchronized through the **GDSN®**
- ASNs** containing **SSCCs**, **GTINs** and their corresponding **Batch/Lot Numbers**, and **GLNs** are sent to customers
- Critical Tracking Event** data is captured

The **Traceability Lot Code (TLC)** is assigned at the point of **Initial Packing**, First Land-Based Receiver or upon a Transformation Event.

Initial Packing



You are now a **Packer** at **Tam-Tam Tomatoes**.
Your objectives are:

1. Complete **Shipping Order-001**

Here's some information about your company:

Company Name: Tam-Tam Tomatoes

GS1 Company Prefix: 0614141

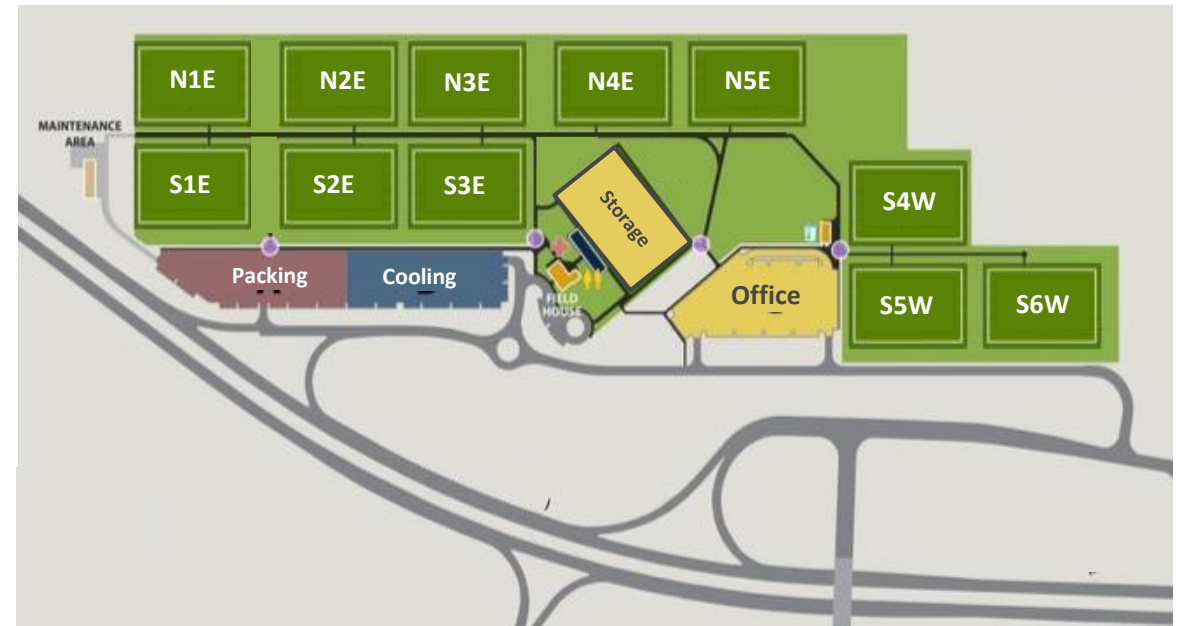
Company Address: 8701 Shady Vine Drive,
Ewing, NJ 08628

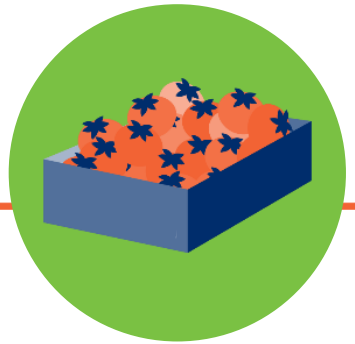
Company GLN: 0614141012350

Tam-Tam Tomatoes uses their company GLN as their unique physical location GLN; and operates on a single ranch as depicted in the facility map below.

Internal lot codes are assigned using date (MMDDYY) and field name (XXX)

Facility Map:





Shipping Order-001

Shipment Number	001	Ship Date	5/13/25		
Ship By	On Demand Delivery	Ship Mode	Ground		
Ship From	Tam-Tam Tomatoes 8701 Shady Vine Drive, Ewing, NJ 08628 GLN: 0614141012350	Ship To	Pete's Produce 1375 Papian Dr, Ewing, NJ 08628 GLN: 0895123001238		
Packing Details					
Order	Item	Description	Quantity	Price	Value
96	TOM	Bulk Tomatoes	96	\$.33	\$32.50

SHIPPING

Company Name: Tam-Tam Tomatoes

PRODUCT INFORMATION

Shipping Date: 05/13/25

GTIN: 00614141000012

Lot: 051325N4E

Quantity: 96

Unit of Measure: Each

TRACEABILITY INFORMATION

Traceability Lot Code: (01) 00614141000012 (10) 051325N4E

Ship To Location GLN: 0895123001238

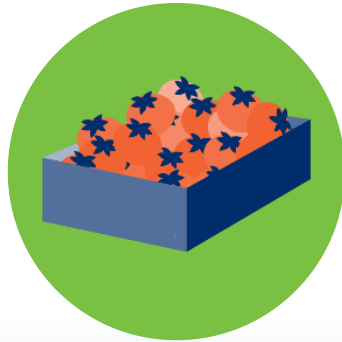
Ship From Location GLN: 0614141012350

TLC Source Reference: 0614141012350

Reference Document Type: Shipping Order

Reference Document Number: 001

Poll Everywhere – Let's Check for Understanding



Critical Tracking Event #4: Processor: Receiving, Transformation & Shipping

- **GTINs** and **Batch/Lot/Serial Numbers** are created for repacked and co-mingled products and cases
- **SSCCs** are created for palletized logistics unit and used to track contents of shipments
- **Barcodes** are used to track product as it moves from production to logistics unit configuration
- **Logistics unit configuration** using **SSCC** is stored in **Enterprise Resource Planning (ERP)** system
- **Inventory** and **delivery information** is stored in **ERP** system
- **Advance Ship Notices (ASNs)** containing **SSCCs**, **GTINs** and their corresponding **Batch/Lot/Serial Numbers**, and **GLNs** are sent to customers

The **Traceability Lot Code (TLC)** is assigned at the point of Initial Packing, First Land-Based Receiver or upon a **Transformation** Event.



Processor



You are next a **Processor** at **Pete's Produce**. Your objectives are:

1. Complete **Receiving Order S001**
2. Complete **Repack Work Order KLB682**
 - Pete's Produce has ordered 96 tomatoes from Tam-Tam Tomatoes to complete this order.
3. Complete **Shipping Order-002**

Here's some information about your company:

Company Name: Pete's Produce

Company Address: 1375 Papian Dr, Ewing, NJ 08628

Company GLN: 0895123001238

GS1 Company Prefix: 0895123001

Pete's Produce uses their company GLN as their unique physical location GLN; operating in a single building.

Internal lot codes are assigned using the receiving date (MMDDYY) and building number (BLD62)

Your Distributor is:

South-By-South Foods
118 S. South Street, Ewing, NJ 08628


GLN:0197644998272



Receiving Order-S001

Receiving Number		001		Receive Date	05/13/25
Ship By		On Demand Delivery		Ship Mode	Ground
Ship From		Tam-Tam Tomatoes 8701 Shady Vine Drive, Ewing, NJ 08628 GLN: 0614141012350		Ship To	Pete's Produce 1375 Papian Dr, Ewing, NJ 08628 GLN: 0895123001238
Order	Item	Description	Quantity	Price	Value
96	TOM	Bulk Tomato	96	\$.33	\$32.50
Received product GTIN: 00614141000012					

Repack Work Order-KLB682

 Pete's Produce			Order Date	
			05/13/25	
Ship to		Processing Location	Reference	
South-By-South Foods 118 S. South Street, Ewing, NJ 08628 GLN: 0197644998272		Pete's Produce 1375 Papian Dr, Ewing, NJ 08628 GLN: 0895123001238	Building: BLD62	
QTY Ordered	Item	Description	QTY Shipped	Unit of Measure
6	TOM-CS	Case of 16 Tomatoes	6	Case
GTIN Received: 00614141000012 New GTIN: 20895123001232				

F6

Shipping Order-002

Shipment Number	002	Ship Date	05/13/25		
Ship By	On Demand Delivery	Ship Mode	Ground		
Ship From	Pete's Produce 1375 Papian Dr, Ewing, NJ 08628 GLN: 0895123001238	Ship To	South-By-South Foods 118 S. South Street, Ewing, NJ 08628 GLN: 0197644998272		
Packing Details					
Order	Item	Description	Quantity Shipped	Price	Value
6	TOM-CS	Case of 16 Tomatoes	6	\$2.70	\$32.50

F7

RECEIVING

Company Name: Pete's Produce

PRODUCT INFORMATION

Receiving Date: 05/13/25

GTIN: 00614141000012

Lot: 051325N4E

Quantity: 96

Unit of Measure: Each

TRACEABILITY INFORMATION

Traceability Lot Code: (01) 00614141000012 (10) 051325N4E

Receiving Location GLN: 0895123001238

Ship From Location GLN: 0614141012350

TLC Source Reference: 0614141012350

Reference Document Type: Receiving Order

Reference Document Number: S001

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F5

TRANSFORMATION

Company Name: Pete's Produce

Transformation Date: 05/13/25

PRODUCT RECEIVED

Traceability Lot Code: (01) 00614141000012 (10) 051325N4E

Quantity: 96

Unit of Measure: Each

PRODUCT TRANSFORMED

GTIN: 20895123001232

Lot: 051325BLD62

Quantity: 6

Unit of Measure: Case

Traceability Lot Code: (01) 20895123001232 (10) 051325BLD62

TRACEABILITY INFORMATION

Transformation Location GLN: 0895123001238

TLC Source Reference: 0895123001238

Reference Document Type: Repack Work Order

Reference Document Number: KLB682

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F6

SHIPPING

Company Name: Pete's Produce

PRODUCT INFORMATION

Shipping Date: 05/13/25

GTIN: 20895123001232

Lot: 051325BLD62

Quantity: 6

Unit of Measure: Case

TRACEABILITY INFORMATION

Traceability Lot Code: (01) 20895123001232 (10) 051325BLD62

Ship To Location GLN: 0197644998272

Ship From Location GLN: 0895123001238

TLC Source Reference: 0895123001238

Reference Document Type: Shipping Order

Reference Document Number: 002

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F7



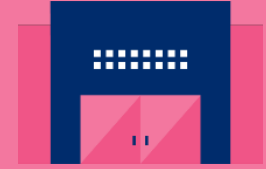
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Critical Tracking Event #5: Distributor Receiving & Shipping



Company & Location Identification

GLN Global Location Number
0614141000005

Pallet Level Identification

SSCC Serial Shipping Container Code



Case Level Identification

GTIN® Global Trade Item Number®
and Extended Data
Batch/Lot Number



- **Inventory** and **delivery information** is stored in **WMS (Warehouse Management System)**

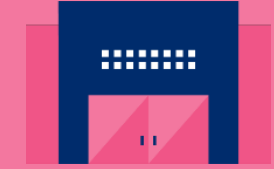
Inbound

- **GTINs** and **SSCCs** are used for receipt verification
- **GTINs** and **SSCCs** are used to put products into inventory
- **GTINs** and **Date & Batch/Lot/Serial Numbers** (if applicable) are used to rotate inventory and for quality control processes

Outbound

- **GTINs** are used to pick products and create shipments
- **Transactions** are managed through **EDI** including order management, **ASNs**, invoicing, etc.
- **GDSN data** is used to feed **WMS**, sales, marketing, and other business systems

Distributor



You are a **Distribution Center Associate** at **South-By-South Foods** Your objectives are:

1. Fulfill **Purchase Order 125824**
 - South-By-South Foods has ordered six cases of tomatoes from Pete's Produce to complete this order.
2. Complete Shipping **Order-003**

Here's some information about your company:

Company Name: South-By-South Foods

Company Address: 118 S. South Street, Ewing, NJ 08628

GS1 Company Prefix: 019764499827

Company GLN: 0197644998272

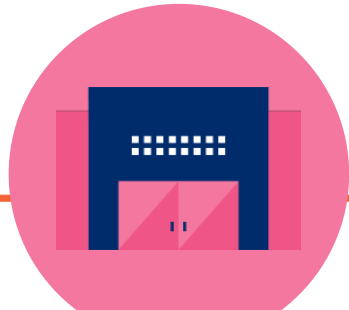
South-By-South Foods uses their company GLN as their unique physical location GLN; operating in a single warehouse building.

Internal lot codes are assigned to proprietary items using date (MMDDYY) plus three-digit warehouse code

You ship to:

Food & Stuff
1137 Swanson Dr
Ewing, NJ 08628

GLN: 0860013265427



Purchase Order - 125824

		Order Date	
		05/13/25	
Ordered By		Distributor	
Food & Stuff 1137 Swanson Dr, Ewing, NJ 08628 GLN: 0860013265427		South-By-South Foods 118 S. South Street, Ewing, NJ 08628 GLN: 0197644998272	
QTY Ordered	Item	Description	Unit of Measure
6	TOM	Case of 16 Tomatoes	Case

F8

Shipping Order-003

Shipment Number	003	Ship Date	05/13/25		
Ship By	On Demand Delivery	Ship Mode	Ground		
Ship From	South-By-South Foods 118 S. South Street, Ewing, NJ 08628 GLN: 0197644998272	Ship To	Food & Stuff 1137 Swanson Dr, Ewing, NJ 08628 GLN: 0860013265427		
Packing Details					
Order	Item	Description	Quantity Shipped	Price	Value
6	TOM-CS	Case of 16 Tomatoes		\$3.50	\$35.00

F9

RECEIVING

Company Name: South-By-South Foods

PRODUCT INFORMATION

Receiving Date: 05/13/25	
GTIN: 20895123001232	Lot: 051325BLD62
Quantity: 6	Unit of Measure: Case

TRACEABILITY INFORMATION

Traceability Lot Code: (01) 20895123001232 (10) 051325BLD62

Receiving Location GLN: 0197644998272
Ship From Location GLN: 0895123001238
TLC Source Reference: 0895123001238
Reference Document Type: Purchase Order
Reference Document Number: 125824

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F8

SHIPPING

Company Name: South-By-South Foods

PRODUCT INFORMATION

Shipping Date: 05/13/25	
GTIN: 20895123001232	Lot: 051325BLD62
Quantity: 6	Unit of Measure: Case

TRACEABILITY INFORMATION

Traceability Lot Code: (01) 20895123001232 (10) 051325BLD62

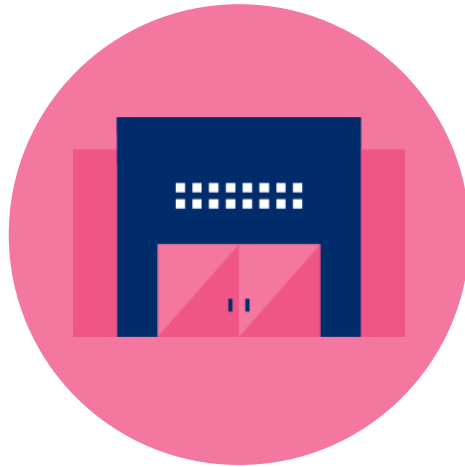
Ship To Location GLN: 0860013265427
Ship From Location GLN: 0197644998272
TLC Source Reference: 0895123001238
Reference Document Type: Shipping Order
Reference Document Number: 003

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F9



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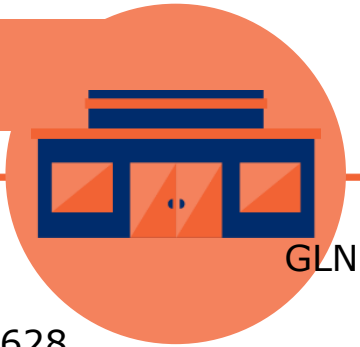


Critical Tracking Event #6: Retailer/Operator Receiving

- **Validated customer GLNs** are captured and stored
- **GTINs** and **SSCCs** are used for receipt verification
- **GS1-128** case labels with **GTINs** and corresponding **Batch/Lot/Serial Numbers** are used to drive inventory replenishment
- **Point of Sale** scan ensures accuracy at checkout
- **PO (Purchase Order)** with **GTINs** and corresponding **Batch/Lot/Serial Numbers** for each case is sent by the distribution center
- **EDI processes** are synchronized
- **Orders** are managed
- **Internal systems** are updated and **product data** is synchronized through the **GDSN®**



Retailer



You are a **Store Manager** at **Food & Stuff**. Your objectives are:

1. Reconcile **Purchase Order G006** to Receipt of Product
2. Package to sell to customer

Here's some information about your company:

Company Name: Food & Stuff

Company Address: 1137 Swanson Dr, Ewing, NJ 08628

GS1 Company Prefix: 08600132654

Store #18 GLN: 0860013265427

Food & Stuff uses their company GLN as their unique physical location GLN to represent store #18.

Internal lot codes are assigned using date (MMDDYY) plus store number.

Your Distributor is:

South-By-South Foods
118 S. South Street, Ewing, NJ 08628

GLN:019764



Purchase Order – G006

STORE COPY		Order Date		
		5/13/25		
Ordered By		Distributor		
Food & Stuff 1137 Swanson Dr, Ewing, NJ 08628 GLN: 0860013265427		South-By-South Foods 118 S. South Street, Ewing, NJ 08628 GLN: 0197644998272		
QTY Ordered	Item	Description	QTY Received	Unit of Measure
6	TOM	Case of 16 Tomatoes	6	Case

F10

RECEIVING

Company Name: Food & Stuff

PRODUCT INFORMATION

Receiving Date: 05/13/25	
GTIN: 20895123001232	Lot: 051325BLD62
Quantity: 6	Unit of Measure: Case

TRACEABILITY INFORMATION

Traceability Lot Code: (01) 20895123001232 (10) 051325BLD62

Receiving Location GLN: 0860013265427
Ship From Location GLN: 0197644998272
TLC Source Reference: 0895123001238
Reference Document Type: Purchase Order
Reference Document Number: G006

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Poll Everywhere – Let's Check for Understanding



Congratulations on successfully moving through the Supply Chain!



Contact Us

For more information on how GS1 Standards can help you achieve your traceability goals, visit the Food Safety section of www.gs1us.org

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 - GS1 US
 - abehm@gs1us.org

**Traceability Next
Steps—Supply
Chain
Implementation
Speakers**



**Tim Jackson
FDA**



**Kathleen O'Donnell
Wegmans**



**Christopher
Waldrop, M.P.H.
FDA**



**Michael Lookup
Wegmans**



**Patrick Guzzle
NRA**



**Natasha Bangel
Taylor Farms**



**Hilary Thesmar
FMI**



**Roberta Wagner
IDFA**



**Rosalind Zils
Reckitt/Meade
Johnson Nutrition**



**Mike Williams
The Wendy's
Company**



**Amy Behm
GS1 US**



**Ryan C. Richard
GS1 US**

Traceability Plan Exercise

- Chris Waldrop – US Food and Drug Administration
- Hilary Thesmar – Food Marketing Institute



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Traceability Plan



- A description of internal procedures used to maintain records under the rule
- Intended to help FDA more quickly review and understand the traceability information provided by a firm involving a food on the FTL
- Traceability plan must be updated as needed to reflect your current practices and ensure compliance with the final rule
 - The previous traceability plan must be maintained for 2 years after any update



Traceability Plan Example

The following is the Traceability Plan for Lizzie's Lettuce. **This is an example of a Traceability Plan. Please refer to §1.1315 of the Final Rule for the information that should be included in a Traceability Plan.*

Procedures to Maintain the Records

Digital records of all required KDEs are captured and stored in our commercial software solution.

Hard copies of Bills of Ladings are provided to subsequent recipients containing all KDEs except TLC/TLC Source Reference which is barcoded on product case labels. Some companies also receive digital advanced shipment notices containing all required KDEs.

Procedures to Identify FTL Foods

All products packed at this facility are on the FTL.

Assigning Traceability Lot Codes

Unique products/pack sizes are assigned a 14-digit case GS1 GTIN. Internal lot codes are assigned using date (MMDDYY) and packing line ("AAA" – "ZZZ"). Together the case GTIN and Internal Lot code represent our **traceability lot code**.

Point of Contact

Sarah Tree, Traceability Manager, 123-456-7899

Farm Map

See Appendix

Traceability Plan Updates

This plan is reviewed annually as part of our management review of our food safety system, as well as whenever something changes in our traceability procedure. Each previous traceability plan is kept in a [folder on SharePoint](#) for at least two years after it is updated.



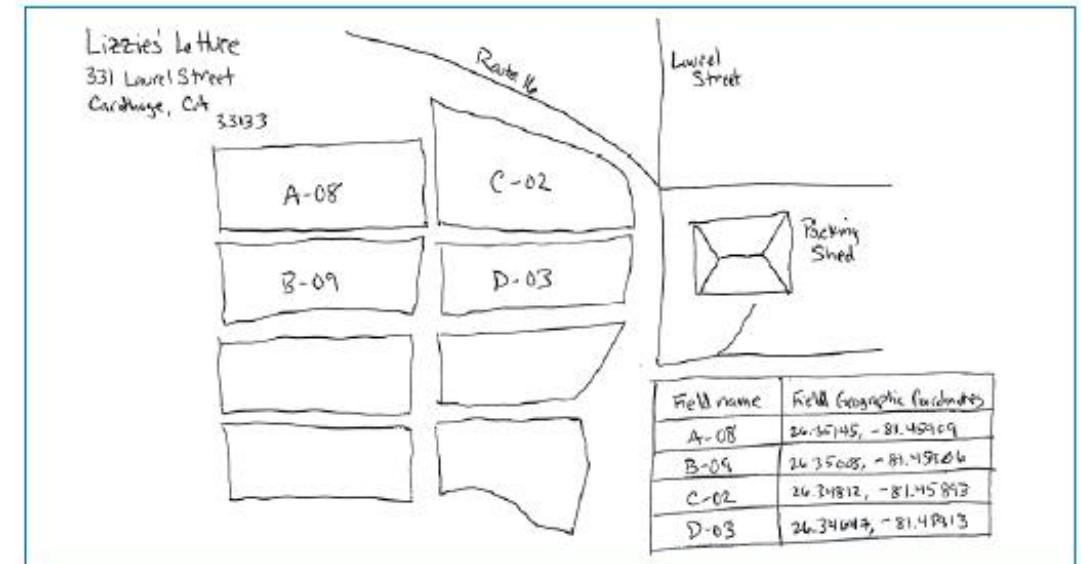
Traceability Plan Example – Farm Maps

A. Example #1

Farm Name	Field Name	Field Geographic Coordinates
Lizzie's Lettuce	Field A-08	26.35145, -81.45909
Lizzie's Lettuce	Field B-09	26.35008, -81.45906
Lizzie's Lettuce	Field C-02	26.34812, -81.45893
Lizzie's Lettuce	Field D-03	26.34647, -81.45913



B. Example #2



Sample Traceability Plan

Traceability Plan		Page 1 of X
BUSINESS NAME:	ISSUE DATE:	
ADDRESS:	SUPERSEDES:	

Procedures to Maintain the Records

Procedures to Identify FTL Foods

Description of how you assign Traceability Lot Codes (if applicable)

Point of Contact

Farm Map (if applicable)

Updating your Traceability Plan

This is a sample plan – each facility’s plan will vary.



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Procedures to Maintain the Records (Retailer/Operator Receiving)

Records are received electronically from distributors and stored in an Electronic Data Interchange (EDI) system.

- Electronic records include purchase order with GTIN and batch/lot/serial number for each case.
- Orders are managed in order system (can be used to verify receiving records)
- Product data is synchronized through GDSN®
- GLNs are captured for the distributor
- Cases include GS1-128 label for verification



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Key Data Elements – Receiving §1.1345 (a)

- (1) The **traceability lot code** for the food;
- (2) The **quantity and unit of measure** of the food (e.g., 6 cases, 25 reusable plastic containers, 100 tanks, 200 pounds);
- (3) The **product description** for the food;
- (4) The **location description** for the immediate previous source (other than a transporter) for the food;
- (5) The **location description** for where the food was **received**;
- (6) The **date** you received the food;
- (7) The **location description for the traceability lot code source**, or the traceability lot code source reference; And
- (8) The reference document type and reference document number.



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Procedures to Identify Foods on FTL

- Retailer should identify foods handled that are on the FTL.
- Since retailers handle all foods on the FTL, retailer has included a provision in supplier contracts requiring companies to comply with all FDA regulations and provide data elements for traceability (for FTL items) at the time of shipping. Suppliers are required to send KDE's electronically prior to or at the time of shipment to retailer.



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Description of How Traceability Lot Codes are Assigned

TLCs are not assigned by retailer at receiving.

Note: In specific cases, KDEs are required at the time of receiving when the product is received an exempt entity. See § 1.1345 (b)



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Point of Contact for Traceability Plan

- Name and/or Job Title
 - Phone
 - Email (optional)
-
- Contact should have familiarity with an entity's procedures for traceability



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Farm Map (If applicable)

- Not applicable for retailer



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Process for Updating Traceability Plan

- Traceability plan is updated anytime changes are made to the plan, the products, supplier requirements or system changes.
- Version control is used to indicate current plan vs previous plans.
- Previous traceability plans are stored in the company's online document files for 2 years past the date it was replaced.



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Thank You To Our Contributors

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Drew McDonald – Taylor Farms

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Suzette Stalker – Target



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Thanks for your participation
Please enjoy the Summit!



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